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(54) PHOSPHOR AND VACUUM ULTRAVIOLET RAY EXITED LUMINESCENT ELEMENT

(57) A phosphor having high luminescence when excited by vacuum ultraviolet ray and a vacuum ultraviolet radiation excited light-emitting device comprising the phosphor. The phosphor comprises a metal oxide comprises at least one metal element M¹ selected from the group consisting of Ca, Sr and Ba, at least one metal element M² selected from the group consisting of Y, La,

Gd and Lu, at least one metal element M³ selected from the group consisting of Si and Ge and oxygen, and at least one metal element Ln¹ selected from the group consisting of Ce, Pr, Nd, Pm, Sm, Eu, Tb, Dy, Ho, Er, Tm, Yb, and Mn, as an activator.

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Technical Field

[0001] The present invention relates to a phosphor and a vacuum ultraviolet radiation excited light-emitting device comprising the phosphor. More particularly, the present invention relates to the phosphor having high luminescence when excited by vacuum ultraviolet ray and to the vacuum ultraviolet radiation excited light-emitting device comprising the phosphor.

Background Art

[0002] Phosphors are used in a vacuum ultraviolet radiation excited light-emitting devices such as plasma display panels (hereafter abbreviated "PDP") and rare gas lamps. Phosphors which emit lights under excitation with vacuum ultraviolet rays have already been known. For example, BaMgAl₁₀O₁₇:Eu, Zn₂SiO₄:Mn and (Y,Gd) BO₃:Eu are practically used as a blue-emitting phosphor, a green-emitting phosphor and a red-emitting phosphor, respectively.

Disclosure of Invention

[0003] The object of the present invention is to provide a phosphor having high luminescence and suitable as the vacuum ultraviolet radiation excited light-emitting device.

[0004] Under this condition, as a result of research conducted by the present inventors in an attempt to solve the above problems, it has been found that a phosphor has high luminescence when excited by vacuum ultraviolet ray. Thus the present invention has been completed.

[0005] That is, the present invention provides a phosphor comprising

a metal oxide comprises at least one metal element M¹ selected from the group consisting of Ca, Sr and Ba, at least one metal element M² selected from the group consisting of Y, La, Gd and Lu, at least one metal element M³ selected from the group consisting of Si and Ge and oxygen, and

at least one metal element Ln¹ selected from the group consisting of Ce, Pr, Nd, Pm, Sm, Eu, Tb, Dy, Ho, Er, Tm, Yb, and Mn, as an activator.

[0006] Moreover, the present invention provides the vacuum ultraviolet radiation excited light-emitting device comprising the above-mentioned phosphor

[0007] The phosphor of the present invention is excited by vacuum ultraviolet ray and shows high luminescence. Particularly, the phosphor is preferably used in the vacuum ultraviolet radiation excited light-emitting device such as PDP and rare gas lamp. According to the present invention, the vacuum ultraviolet radiation excited light-emitting device having high luminescence is provided.

Detailed Description of the Invention

[0008] The phosphor of the present invention comprises

a metal oxide comprises at least one metal element M¹ selected from the group consisting of Ca, Sr and Ba, at least one metal element M² selected from the group consisting of Y, La, Gd and Lu, at least one metal element M³ selected from the group consisting of Si and Ge and oxygen, and

at least one metal element Ln¹ selected from the group consisting of Ce, Pr, Nd, Pm, Sm, Eu, Tb, Dy, Ho, Er, Tm. Yb, and Mn, as an activator,

wherein M^1 is a divalent metal, M^2 is a trivalent metal, and M^3 is a tetravalent metal.

[0009] The phosphor of the present invention comprises preferably a metal oxide represented by formula (I):

$$M^{1}M^{2}_{m}M^{3}_{n}O_{(2+3m+4n)/2}$$
 (I)

wherein m is from 0.5 to 1.5 and n is from 0.5 to 2.5).

[0010] The phosphor of the present invention exhibits

emission of different colors depending on the kind of metal element used as the activator and the valence of the metal element. For example, when the activator is a trivalent Tb, the phosphor usually exhibits emission of green color. In this case, a part of the metal oxide M² is substituted with the trivalent Tb.

[0011] When the activator is a divalent Eu, the phosphor usually exhibits emission of blue color. In this case, a part of the metal oxide M¹ is substituted with the divalent Eu. When the activator is a trivalent Eu, the phosphor usually exhibits emission of red color. In this case, a part of the metal oxide M² is substituted with the trivalent Eu.

[0012] The first group of preferable phosphors of the present invention comprises both a metal oxide represented by formula M₁₂M₂₂M₃₂O₉ (m=1 and n=1 in formula (I)) and activators of Ln¹ and Ln², and is represented by formula (II):

$$(M_{1-a}^1Ln_a^2)_2(M_{1-b}^2Ln_b^1)_2M_2^3O_9$$
 (II)

wherein Ln² is at least one element selected from the group consisting of Sm, Eu, Yb, and Mn, a is from 0 to 0.5, b is from 0 to 0.5, and the sum of a and b is not less than 0. Among the first group, a phosphor, which satisfies the condition of $0.03 \le a+b \le 0.3$, is more preferable.

[0013] The second group of preferable phosphors of the present invention comprises both a metal oxide of the formula M₁₃M₂M₂O₁₀ (m=2/3 and n=2/3 in formula (I)) and activators of Ln¹ and Ln², and is represented by formula (III):

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$$(M_{1-c}^1Ln_c^2)_3(M_{1-d}^2Ln_d^1)_2M_2^3O_{10}$$
 (III)

wherein Ln² is at least one element selected from the group consisting of Sm, Eu, Yb and Mn), c is from 0 to 0.5, d is a from 0 to 0.5 and the sum of c and d is not less than 0. Among the second group, a phosphor, which satisfies the condition of $0.03 \le c+d \le 0.3$, is more preferable.

[0014] The third group of preferable phosphors of the present invention comprises both a metal oxide represented by formula M₁₃M₂M₆O₁₈ (m=2/3 and n=2 in formula (I)) and activators of Ln¹ and Ln², and is represented by formula (IV):

$$(M_{1-e}^1Ln_{e}^2)_3(M_{1-f}^2Ln_{f}^1)_2M_{6}^3O_{18}$$
 (IV)

wherein Ln² is at least one element selected from the group consisting of Sm, Eu, Yb, and Mn, e is from 0 to 0.5, f is from 0 to 0.5, and the sum of e and f is not less than 0. Among the third group, the phosphor, which satisfies the condition of $0.03 \le e+f \le 0.3$, is more preferable.

[0015] The method for producing the phosphor of the present invention will be explained below.

[0016] The method for producing the phosphor of the present invention is not specifically limited, and the phosphor may be produced, for example, by calcining a mixture of given metal compounds. The mixture of the given metal compounds is a mixture convertible to a phosphor comprising a metal oxide which comprises M¹, M², M³ and oxygen(O), and Ln¹. The phosphor of the present invention is produced by weighing a M1 containing compound (such as calcium compound, strontium compound, or barium compound), a M² containing compound (such as yttrium compound, lanthanide compound, gadolinium compound, or lutetium compound). a M3 containing compound (such as silicon compound or germanium compound), and a Ln1 containing compound (such as a compound which contains cerium. praseodymium, neodymium, promethium, samarium, europium, terbium, dysprosium, holmium, erbium, thulium, ytterbium or manganese) so as to give the desired composition, mixing these and calcining the mixture.

[0017] One of the preferable phosphors of the present invention, represented by formula Ca_2 $(Y_{0.95}Eu_{0.05})_2Si_2O_9$, is produced, for example, by weighing calcium carbonate (CaCO₃), yttrium oxide (Y_2O_3) , europium oxide (Eu₂O₃), and silicon oxide (SiO₂) so as to give that mole ratio of CaCO₃: Y_2O_3 : Eu_2O_3 :SiO₂ is equal to 1:0.475:0.025:1 (mole ratio of Ca:Y:Eu:Si is 1:0.95:0.05:1), mixing these and calcining the mixture under air at about 1600°C.

[0018] The raw materials used for producing the phosphor of the present invention, that is, a calcium

compound, a strontium compound, a barium compound, a yttrium compound, a lanthanum compound, a gadolinium compound, a lutetium compound, a silicon compound and a germanium compound, include hydroxides, carbonates, nitrates, halides and oxalates, of high purity (99% or higher by weight) which decompose at high temperatures to be convertible to oxides, or oxides of high purity (99% or higher by weight).

[0019] Mixing of the raw material is usually conducted by using industrially employed ball mill, V-shape mixer, or stirring apparatus and the like.

[0020] When compounds such as hydroxides, carbonates, nitrates, halides, oxalate, which are convertible to oxides upon decomposition under air at high temperature are used as the raw materials, they may be precalcined before calcination. By pre-calcination a part of the above compounds in the mixture may be decomposed or water in the mixture may be removed. Pre-calcination may be conducted at temperature of from about 600°C to about 900°C. The atmosphere used for the pre-calcination is not particularly limited, and there may be used any of oxidizing atmospheres, reducing atmospheres and inert atmospheres such as nitrogen or argon.

[0021] The obtained mixture or further pre-calcined mixture is calcined. Calcination is usually conducted under conditions of the temperature of from about 1000°C to about 1700°C for one hour to about 100 hours. A preferable calcination atmosphere depends on the kind of activator. For example, when the activator is praseodymium, neodymium, promethium, dysprosium, holmium, erbium or thulium, the calcination atmosphere is preferably an oxidizing atmosphere such as oxygencontaining argon, air and oxygen. When the activator is either cerium or terbium, the calcination atmosphere is preferably a reducing atmosphere such as nitrogen which contains 0.1-10% by volume of hydrogen, or argon which contains 0.1-10% by volume of hydrogen. When the activator is a multivalent metal element such as europium, ytterbium, samarium, or manganese, calcination is preferably conducted under the above-mentioned oxidizing atmosphere (such as oxygen-containing argon, air, oxygen) in viewpoint of heightening the valence of the metal element. On the other hand, calcination is preferably conducted under the above-mentioned reducing atmosphere (such as nitrogen which contains 0.1-10% by volume of hydrogen, argon which contains 0.1-10% by volume of hydrogen) in viewpoint of lowering the valence of metal element.

[0022] Calcination may be conducted in the presence of a proper amount of flux to accelerate the reaction. Furthermore, calcination may be conducted twice or more. Repetitive calcination may give phosphor particles with higher crystallinity.

[0023] The calcined product is, if necessary, ground, deagglomerated, washed, or classified. Grinding and deagglomeration, for example, may be conducted by using a ball mill or a jet mill.

[0024] The phosphor of the present invention obtained by the above method, has high luminescence by excitation with vacuum ultraviolet rays, and therefore, can be applied to a vacuum ultraviolet radiation excited light-emitting device such as a PDP and a rare gas lamp. The vacuum ultraviolet radiation excited light-emitting device comprises phosphor, typically comprises the above-mentioned phosphor, a plate and an electrode. More practically, the vacuum ultraviolet radiation excited light-emitting device comprises a rear plate, an address electrode, a barrier rib, a protective layer, a dielectric layer, a transparent electrode, a bus electrode, and a glass front plate.

[0025] A PDP comprising the phosphor of the present invention may be produced by a known method disclosed in Japanese Patent Application Laid-open No. 10-195428. Each of blue-emitting, green-emitting and red-emitting phosphors for vacuum ultraviolet radiation excited light-emitting devices is mixed with a binder comprising a cellulose compound, a polymer such as polyvinyl alcohol, and an organic solvent to prepare a phosphor paste. Each of the resulting paste is coated on an inner surface of a rear plate provided with address electrodes which is formed in a stripe shape by barrier ribs and on the surface of the barrier ribs by screen printing or the like followed by calcining at from 300°C to 600°C to form the respective phosphor layers. Thereon is superposed a surface glass plate provided with a dielectric layer and a protective layer on the inner surface thereof so that transparent electrodes and bus electrodes thereof are arranged in the direction perpendicular to the phosphor layers, and the superposed surface glass plate is bonded to the rear plate. The inside evacuated and a rare gas of low pressure such as Xe or Ne is sealed therein to form discharge spaces. Thus, a PDP is obtained.

Example

[0026] The present invention will be explained in more detail by following examples, which should not be constructed as limiting the invention in any manner.

Reference example

[0027] Calcium carbonate (CaCO $_3$, manufactured by Wako Pure Chemical Industries Ltd.), europium oxide (Eu $_2$ O $_3$, manufactured by Shin-Etsu Chemical Co., Ltd.), magnesium carbonate (MgCO $_3$, manufactured by Kyowa Chemical Industries Ltd.), and silicon oxide (SiO $_2$, manufactured by Wako Pure Chemical Industries Ltd.) were weighed so as to give a mole ratio of CaCO $_3$: MgCO $_3$:Eu $_2$ O $_3$:SiO $_2$ = 0.97:1:0.015:2 and these were mixed

The mixture was calcined under argon (Ar) containing 2% by volume of hydrogen (H₂) at 1400°C for 2 hours to obtain a phosphor represented by formula (Ca_{0.97}Eu_{0.03})MgSi₂O₆.

[0028] The obtained phosphor was placed in a vacuum chamber, the inside of which was kept at a vacuum of 6.7 Pa (5 x 10⁻² Torr) or lower, was irradiated with ultraviolet rays using an excimer 146 nm lamp (Model H0012, manufactured by Ushio Inc.). The phosphor emits blue color and the luminance thereof was assumed to be 100.

Example 1

[0029] Calcium carbonate (CaCO $_3$, manufactured by Wako Pure Chemical Industries Ltd.), yttrium oxide (Y $_2$ O $_3$, manufactured by Shin-Etsu Chemical Co., Ltd.), europium oxide (Eu $_2$ O $_3$, manufactured by Shin-Etsu Chemical Co., Ltd.), and silicon oxide (SiO $_2$, manufactured by Wako Pure Chemical Industries Ltd.) were weighed so as to give a mole ratio of CaCO $_3$:Y $_2$ O $_3$: Eu $_2$ O $_3$:SiO $_2$ = 0.95:0.5:0.025:1 and these were mixed. The mixture was calcined under argon (Ar) containing 2% by volume of hydrogen (H $_2$) at 1400°C for 2 hours to obtain a phosphor represented by formula (Ca $_0.95$ Eu $_0.05$) $_2$ Y $_2$ Si $_2$ O $_3$ (M 1 is Ca, M 2 is Y, M 3 is Si, Ln 2 is Eu, a is 0.05 and b is 0 in formula (III)).

[0030] The obtained phosphor was placed in a vacuum chamber, the inside of which was kept at a vacuum of 6.7 Pa (5 x 10⁻² Torr) or lower, was irradiated with ultraviolet rays using an excimer 146 nm lamp (Model H0012, manufactured by Ushio Inc.). The phosphor emits blue color and the luminance thereof was 108.

Example 2

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[0031] Calcium carbonate (CaCO $_3$, manufactured by Wako Pure Chemical Industries Ltd.), yttrium oxide (Y $_2$ O $_3$, manufactured by Shin-Etsu Chemical Co., Ltd.), europium oxide (Eu $_2$ O $_3$, manufactured by Shin-Etsu Chemical Co., Ltd.), and silicon oxide (SiO $_2$, manufactured by Wako Pure Chemical Industries Ltd.) were weighed so as to give a mole ratio of CaCO $_3$:Y $_2$ O $_3$:Eu $_2$ O $_3$:SiO $_2$ = 1:0.475:0.025:1 and these were mixed. The mixture was calcined under air at 1600°C for 2 hours to obtain a phosphor represented by formula Ca $_2$ (Y $_{0.95}$ Eu $_{0.05}$) $_2$ Si $_2$ O $_3$ (M 1 is Ca, M 2 is Y, M 3 is Si, Ln 1 is Eu, a is 0 and b is 0.05 in formula (II)).

45 [0032] The obtained phosphor was placed in a vacuum chamber, the inside of which was kept at a vacuum of 6.7 Pa (5 x 10⁻² Torr) or lower, was irradiated with ultraviolet rays using an excimer 146 nm lamp (Model H0012, manufactured by Ushio Inc.). The phosphor 50 emits red color and the luminance thereof was 125.

Example 3

[0033] Calcium carbonate (CaCO₃, manufactured by Wako Pure Chemical Industries Ltd.), yttrium oxide (Y₂O₃, manufactured by Shin-Etsu Chemical Co., Ltd.), cerium oxide (CeO₂, manufactured by Shin-Etsu Chemical Co., Ltd.), and silicon oxide (SiO₂, manufactured by

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Wako Pure Chemical Industries Ltd.) were weighed so as to give a mole ratio of $CaCO_3$: Y_2O_3 : CeO_2 : $SiO_2 = 1$: 0.475:0.05:1 and these were mixed. The mixture was calcined under air at 1400°C for 2 hours to obtain a phosphor represented by formula Ca_2 ($Y_{0.95}Ce_{0.05})_2Si_2O_9$ (M^1 is Ca, M^2 is Y, M^3 is Y, Y is Y, Y is Y, Y is Y, Y is Y is Y, Y is Y is Y, Y is Y in Y is Y.

[0034] The obtained phosphor was placed in a vacuum chamber, the inside of which was kept at a vacuum of 6.7 Pa (5 x 10⁻² Torr) or lower, was irradiated with ultraviolet rays using an excimer 146 nm lamp (Model H0012, manufactured by Ushio Inc.). The phosphor emits blue color and the luminance thereof was 107.

Claims

- a phosphor comprising
 a metal oxide comprises at least one metal element
 M¹ selected from the group consisting of Ca, Sr and
 Ba, at least one metal element M² selected from the
 group consisting of Y, La, Gd and Lu, at least one
 metal element M³ selected from the group consisting
 of Si and Ge and oxygen, and
 at least one metal element Ln¹ selected from the
 group consisting of Ce, Pr, Nd, Pm, Sm, Eu, Tb, Dy,
 Ho, Er, Tm, Yb, and Mn, as an activator.
- 2. The phosphor according to claim 1, wherein the metal oxide is represented by formula

$$M^{1}M^{2}_{m}M^{3}_{n}O_{(2+3m+4n)/2}$$

wherein m is from 0.5 to 1.5 and n is from 0.5 to 2.5. 35

The phosphor according to claim 2 which is represented by formula

$$(M_{1-a}^1Ln_{a}^2)_2(M_{1-b}^2Ln_{b}^1)_2M_{2}^3O_0$$

wherein Ln² is at least one element selected from the group consisting of Sm, Eu, Yb, and Mn, a is from 0 to 0.5, b is from 0 to 0.5, and the sum of a 45 and b is not less than 0).

4. The phosphor according to claim 2 which is represented by formula

$$\cdot (M_{1-c}^1Ln_c^2)_3(M_{1-d}^2Ln_d^1)_2M_2^3O_{10}$$

wherein $\rm Ln^2$ is at least one element selected from the group consisting of Sm, Eu, Yb and Mn), c is from 0 to 0.5, d is a from 0 to 0.5 and the sum of c and d is not less than 0

The phosphor according to claim 2 which is represented by formula

$$(M_{1-e}^{1}Ln_{e}^{2})_{3}(M_{1-f}^{2}Ln_{f}^{1})_{2}M_{6}^{3}O_{18}$$

wherein Ln² is at least one element selected from the group consisting of Sm, Eu, Yb, and Mn, e is from 0 to 0.5, f is from 0 to 0.5, and the sum of e and f is not less than 0

 A vacuum ultraviolet radiation excited light-emitting device comprising the phosphor according to any one of claims 1-5.

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INTERNATIONAL SEARCH REPORT

International application No.
PCT/JP03/10900

A. CLASSIFICATION OF SUBJECT MATTER Int.Cl ⁷ C09K11/79, C09K11/78, H01J11/02					
According to International Patent Classification (IPC) or to both national classification and IPC					
B. FIELDS SEARCHED					
Minimum documentation searched (classification system fullowed by classification symbols) Int.Cl ⁷ C09K11/79, C09K11/78, H01J11/02					
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched					
Electronic data base consulted during the	international search (nan	ne of data base and, where practicable, sea	rch terms used)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT					
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19 February, 19	JP 57-30782 A (Hitachi, Ltd.), 19 February, 1982 (19.02.82), Claims; Fig. 1; table 4, No.15 (Family: none)				
02 November, 19	<u>. </u>		. 1,6		
Further documents are listed in the c	continuation of Box C.	See patent family annex.			
Special categories of cited documents: document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing		T tater document published after the inte priority date and not in conflict with th understand the principle or theory und "X" document of particular relevance; the c	c application but cited to arlying the invention		
"E" cartier document but published on or after date "L" document which may throw doubts on proceed to establish the publication date of a control of the publication date.	iority claim(s) or which is	considered novel or cannot be considered step when the document is taken alone document of particular relevance; the c	red to involve an inventive		
special reason (as specified) "O" document referring to an oral disclosure,		considered to involve an inventive step combined with one or more other such	when the document is documents, such		
means "P" document published prior to the internati than the priority date claimed	"&" document member of the same patent f				
Date of the actual completion of the international search 06 November, 2003 (06.11.03) Date of mailing of the international search report 25 November, 2003 (25.11)					
Name and mailing address of the ISAV Japanese Patent Office		Authorized officer			
Facsimile No.		Telephone No.	: 1		

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INTERNATIONAL SEARCH REPORT

International application No.
PCT/JP03/10900

		PC1/JP03/1	0300
C (Continua	dion). DOCUMENTS CONSIDERED TO BE RELEVANT		
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